

TO Aftermarket Sales  
 FROM Sam Hemke  
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**SikaTack® Ultrafast II Safe-Drive-Away-Time (SDAT) Reduced to 1 Hour**

Sika Corporation’s Aftermarket Business Unit is pleased to announce a reduced Safe-Drive-Away-Time (SDAT) for SikaTack® Ultrafast II from 2 hours to 1 hour in all weather conditions. In a continuing effort to improve product characteristics and to meet the needs of our customers, Sika recently completed internal and external testing of SikaTack® Ultrafast II Auto Glass Replacement (AGR) adhesive; including an independent testing facility successfully performing FMVSS 212 / 208 crash tests to validate the product’s new SDAT. The crash tests are critical to Sika’s endeavor of ensuring customer safety by validating the new product SDAT. In addition, to reducing SikaTack® Ultrafast II SDAT to 1 hour, further testing was performed that qualified the product to be classified as an All-In-One-Modulus product. The other key product application characteristics have not changed as it is still Non-Conductive and can be applied from 15°F – 120°F. Below is the new SikaTack® Ultrafast II SDAT Chart:

**Safe Drive Away Time**

Rel. Hum.	Temperature (°F)					
	>15	>25	>35	>55	>72	>95-120
>90%	1	1	1	1	1	1
>70%	1	1	1	1	1	1
>40%	1	1	1	1	1	1
>20%	1	1	1	1	1	1
>0%	1	1	1	1	1	1

*Chart 1: Safe Drive Away Table for SikaTack® Ultrafast II*

For additional AGR product information, please contact your local Sika sales representative or call (800) 688-7452 for further information. Please visit our website [www.sikausa.com](http://www.sikausa.com) for Product Data Sheets and Safety Data Sheets.



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### Sika Profile

The Industry Division of Sika Corporation is headquartered in Madison Heights, MI. The company is a leading supplier of adhesives and sealants serving automotive aftermarket, industrial, marine, and transportation markets. Product lines include polyurethane adhesives and sealants, hot melt adhesives, epoxies, acrylics, silicones and butyl sealants. Specific applications for Sika adhesives and sealants are found in the appliance, automotive glass replacement, automotive OES, fenestration, HVAC, marine, metal building, and transportation industries. Visit the Sika Corporation Industry Division website at [www.sikausa.com](http://www.sikausa.com).

Sika Corporation is a supplier of specialty chemical products and industrial materials serving construction and industrial markets including transportation, marine, and automotive. Sika Corporation is a subsidiary of Sika AG, Baar, Switzerland. Sika generated annual sales of approximately US \$6.22 billion (CHF 5.6 billion) in 2014, and has over 17,000 employees with operations in more than 90 countries. Visit the Sika Corporation website at [www.sikausa.com](http://www.sikausa.com). Follow us on our social media channel feeds on Facebook, LinkedIn and Youtube.